

### **Abstract of the Disclosure**

The invention provides a process to prepare a recombined transgenic *Zea mays* plant from a transgenic *Zea mays* plant, wherein the transgene in the recombinant plant has an altered genetic structure relative to the genetic structure of  
5 the transgene in the transgenic plant, due to homologous recombination-mediated transgene deletion, amplification or rearrangement.

"Express Mail" mailing label number: EL637138600US

Date of Deposit: March 7, 2001

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